Attorney Docket No.: GISZ 2 00031

<u>DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION</u>

As a below inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name,

I believe I am the original and joint inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

MOLD-REMOVAL CASTING METHOD AND APPARATUS

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the specif	ication of which:	•		· ·
[X] i	s attached hereto	r	was filed on	·
~ -		•	as Application S	erial No.
	·		and was amende	
				(if applicable)
[,] v	vas filed as PCT		on	
	I have reviewed and und nded by any amendment			dentified specification, including
	duty to disclose informitte 37, Code of Federal			amination of this application in
application(s) for p at least one country the box, any forei	atent or inventor's certifi other than the United St	icate, or 365(a) ates of Americ ent or inventor	of any PCT internation, listed above and have certificate, or of a	§ 119 or 365(b) of any foreign onal application which designated we also identified below, by check my PCT international application :
Prior Foreign App	lication			
(Number)	(Country)	(Day	/Month/Year Filed)	Certified Copy Attached?
I hereby claim the	benefit under 35 U.S.C.	. 119(e) of an	United States provision	onal application(s) listed below.
60/394,713 Application No(s)	July 9, 2002 (Day/Month/Year I			l application numbers are riority data sheet attached
international applic f each of the claim application in the t the duty to disclos Regulations Code,	cation designating the Un ns of this application is n manner provided by the f se material information	nited States of ot disclosed in irst paragraph which is mate available betwe	America, listed below the prior United State of Title 35, United S rial to patentability a	d States application(s) or any PCI wand, insofar as the subject matter as application or PCT International tates Code, § 112, I acknowledge as defined in Title 37, of Federal as prior application and the national
U.S. Parent Applie or PCT Parent Nu		iling Date	Parent Pater (If Applicab	

POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorneys to prosecute this application and transact all business in the United States Patent and Trademark Office connected therewith. Mark E. Bandy, Reg. No. 35,788 Reg. No. 50,218 Edward T. Kennedy, Reg. No. 48,478 Patrick R. Roche, Reg. No. 29,580 Reg. No. 33,000 James E. Scarbrough, Reg. No. 47,056 Alan C. Brandt, Richard M. Klein, Reg. No. 41,687 Reg. No. 19,598 Reg. No. 28,383 Ann M. Skerry, Reg. No. 45,655 John P. Cornely, Thomas E. Kocovsky, E. Kent Daniols, Sandra M. Koenig. Reg. No. 33,722 Mark S. Svat, Reg. No. 34,261 Reg. No. 37,123 Scott A. McCollister, Reg. No. 33,961 Brian E. Turung. Reg. No. 35,394 Joseph D. Dreher, Matthew P. Dugan, Reg. No. 44,663 James W. McKee, Reg. No. 26,482 Robert V. Vickers, Reg. No. 19,504 Gregory S. Vickers, Joseph E. Waters, Christopher B. Fagan, Reg. No. 22,987 Richard J. Minnich, Reg. No. 24,175 Reg. No. 45,180 Patrick D. Floyd, Reg. No. 39,671 Jay P. Moldovanyi, Reg. No. 29,678 Reg. No. 50,427 Thomas E. Young, Reg. No. 38,340 Reg. No. 37,841 Reg. No. 34,185 Reg. No. 28,924 Reg. No. 48,843 Indo A. Fry, Steven M. Haas, Philip J. Moy, Reg. No. 31,280 Timothy E. Nauman, Erik J. Overberger, John S. Zanghi, Reg. No. 32,283 Reg. No. 48,556 Michael E. Hudzinski, Sue Ellen Phillips, Reg. No. 32,046 DIRECT TELEPHONE CALLS TO: DIRECT ALL CORRESPONDENCE TO: Jay F. Moldovanyi Jay F. Moldovanyi Telephone: 216/861-5582 Fay, Sharpo, Fagan, Minnich & McKee, LLP Facsimile: 216/241-1666 1100 Superior Avenue, 7th Floor E-mail: jmoldovanyi@faysharpe.com Cleveland, OH 44114-2518

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both under § 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

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